



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4695-1

Job Sheet 167157



Part No: D4695-1

Job Qty: 10 ea

Part Name: Channel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/25/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	10 Ea		11/9/17	0.00	0.00	Start Up Waterjet1	Se
100	Waterjet	10 pcs		11/9/17	0.00	1.94	Waterjet1	SC
110	QC	10 pcs		11/9/17	0.00	0.00	QC2	SC DAS
120	QC	10 pcs		11/9/17	0.00	0.00	QC8	38
130	Brake NC	10 pcs		11/9/17	0.00	1.78	Brake NC 2	38 9-85
150	QC	10 pcs		11/9/17	0.00	0.00	QC5	38
160	HandFinish	10 pcs		11/10/17	0.00	1.27	HandFinish1	17/12/19
180	QC	10 pcs		11/10/17	0.00	0.00	QC7	FD
190	Packaging	10 pcs		11/10/17	0.00	0.00	Packaging3	
200	QC21-SA	10 Ea		11/10/17	0.00	0.00	QC21	

Part Op 100 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Bend as per dwg

150 - QC5- Inspect part completeness to step on W/O

160 - Chemical Conversion Coat per QSI005 4.1

180 - QC7-Inspect Chemical Conversion Coat

190 - Identify as per dwg & Stock Location: 5/440

200 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.040	16	72	0	0

5010884

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coor. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coor. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																		
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																		
Description Work Order Deviation				Completed By																																		
Start up Operation Mfg Date: 12/11/17 Job No: 167157 D4695 - 1 Revision: PART NO: Operation: Change No: S019677 DART AEROSPACE Channel				Lead hand / Supervisor Approval Verification																																		
				QC / QA Coordinator Approval																																		
				Positioned Wrong																																		
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S019677
DART AEROSPACE

☐ Out of Sequence
☐ Off-set
☐ Mislabeled
☐ Fit/Function
☐ Misaligned/off center

FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A	13.03.07	New Issue	KJ	
B	13.04.12	Dwg Rev updated	KJ	